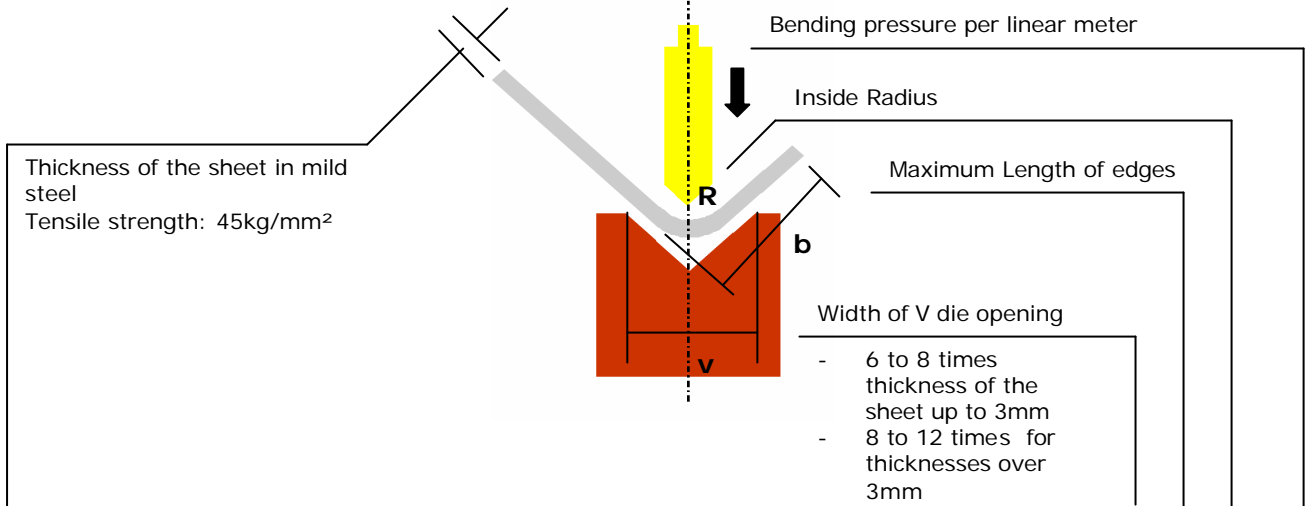




Bending Chart



	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	320	400	V	
	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	226	350	B	
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	22	41	53	83	R	
0.8	7	5	4																		F = T/m
1	11	8	7	6																	
1.2	16	12	10	8	6																
1.5		17	15	13	9	8															
2			27	22	17	13	11														
2.5				35	26	21	17	13													
3					38	30	24	19	15												
4						54	42	34	27	21											
5							67	52	42	33	26										
6								75	60	48	38	30									
7										66	52	41	34								
8											86	69	53	43							
9												86	68	54	44						
10													105	85	67	53					
12														120	95	76	60				
15															150	120	95	75			
18																174	137	110	88		
20																	170	135	108	85	
25																		210	170	130	105

For Aluminium multiply by .6
For Stainless Steel Multiply by 1.6